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# Lack of correlation of polymer-drug dispersion stability with Hildebrand or Hansen Solubility Parameters

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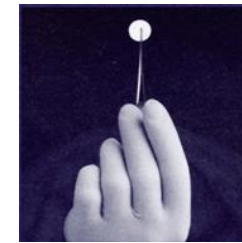
<sup>2</sup> AstraZeneca, Macclesfield, SK10 2NA, United Kingdom

Polymers increasingly important in complex drug delivery systems

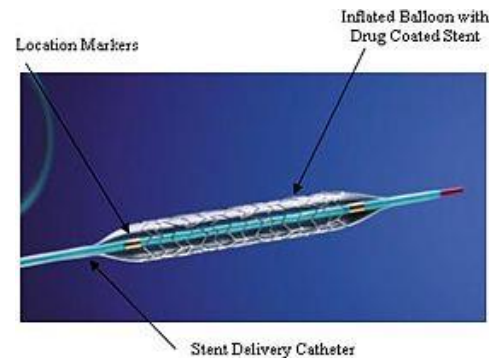
Examples:



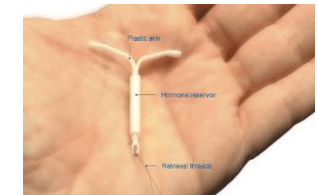
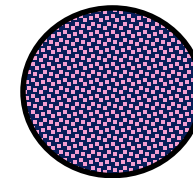
Implants:



Coatings:  
Drug eluting stents



Microparticles and Nanoparticles  
Polymer matrix containing drug



## Important features of polymer drug delivery systems

- Incorporation of drug to protect from environment (e.g. hydrolysis, degradation, biological components)
- High drug loading (maximise amount of drug delivered, minimise dose of medicine)
- Give a slow drug release (Allow drug to reach target, control over release of drug at target site)

Need to accommodate:

- Wide variety of drugs
- Wide range of structures
- Diverse physicochemical properties

## Choosing Suitable Polymers

A few useful polymers which can accommodate a range of different drugs?

Lots of polymers with properties tailored to the drug?

## Understanding compatibility/interaction of polymers with drugs

Solubility parameters widely discussed in Pharmaceutical publications – but

Which solubility parameter? (Hildebrand, Hansen, Flory Huggins, other?)

Which method of calculation?

How do you measure drug compatibility/phase separation/drug-polymer interactions?

Wide variety of parameters and methods used:

No clear indication of which parameter or method is most accurate

No indication of how useful solubility parameters are for polymer applications

Relevant and important Pharmaceutical formulation  
- experimentally accessible

**Polymer dispersions** - to aid solubility of hydrophobic drugs

Using amorphous drug, molecularly dispersed in polymer

Uses water soluble polymers to release drug in gastrointestinal tract at site of absorption

## Stability issues

- Drug can easily phase separate from polymer and recrystallise
- Difficult to determine drug compatibility
- Hydrophobic drugs not very compatible with hydrophilic polymer?



Need a better screening tool

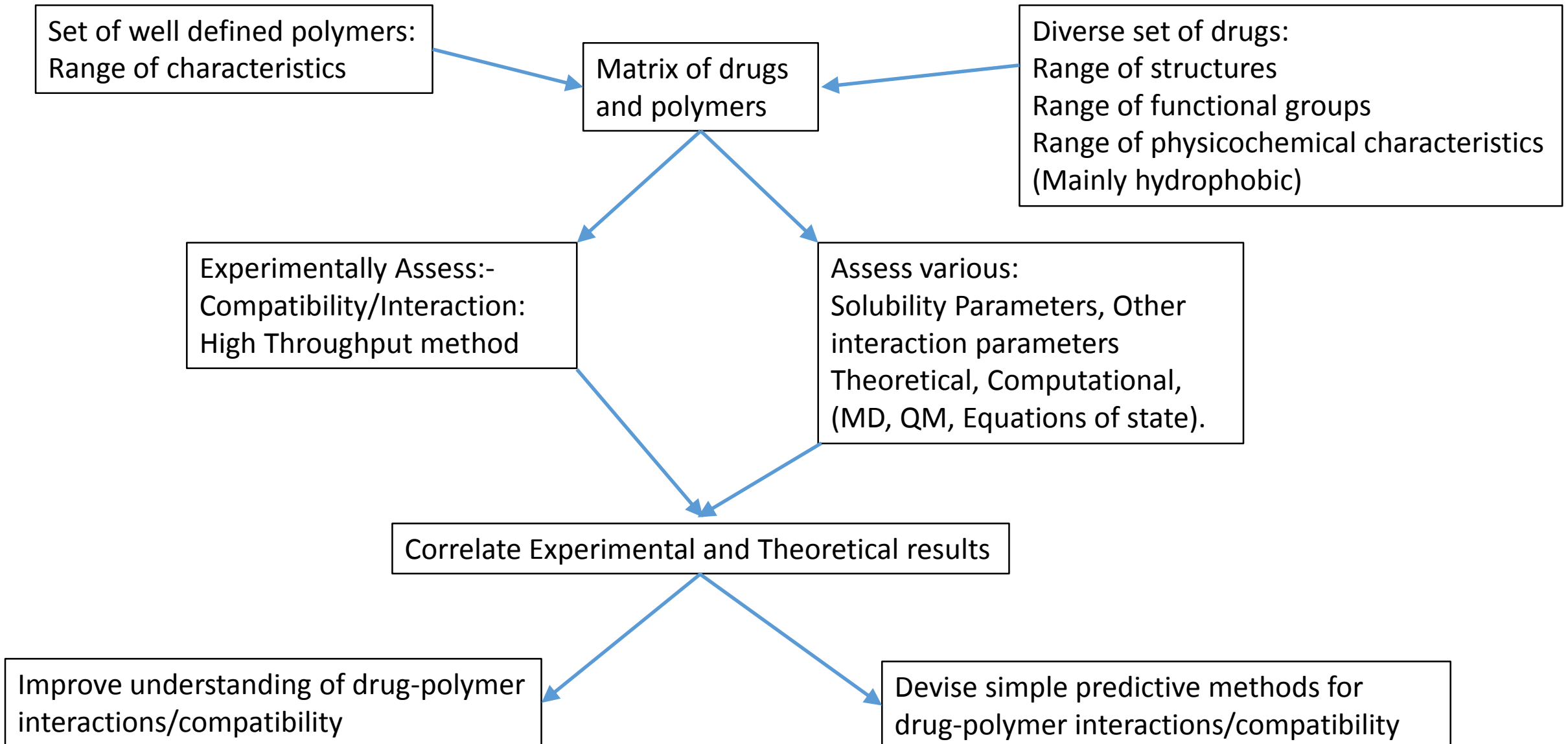
Could use a very biodegradable hydrophobic polymer instead



# Project Objectives and Progress



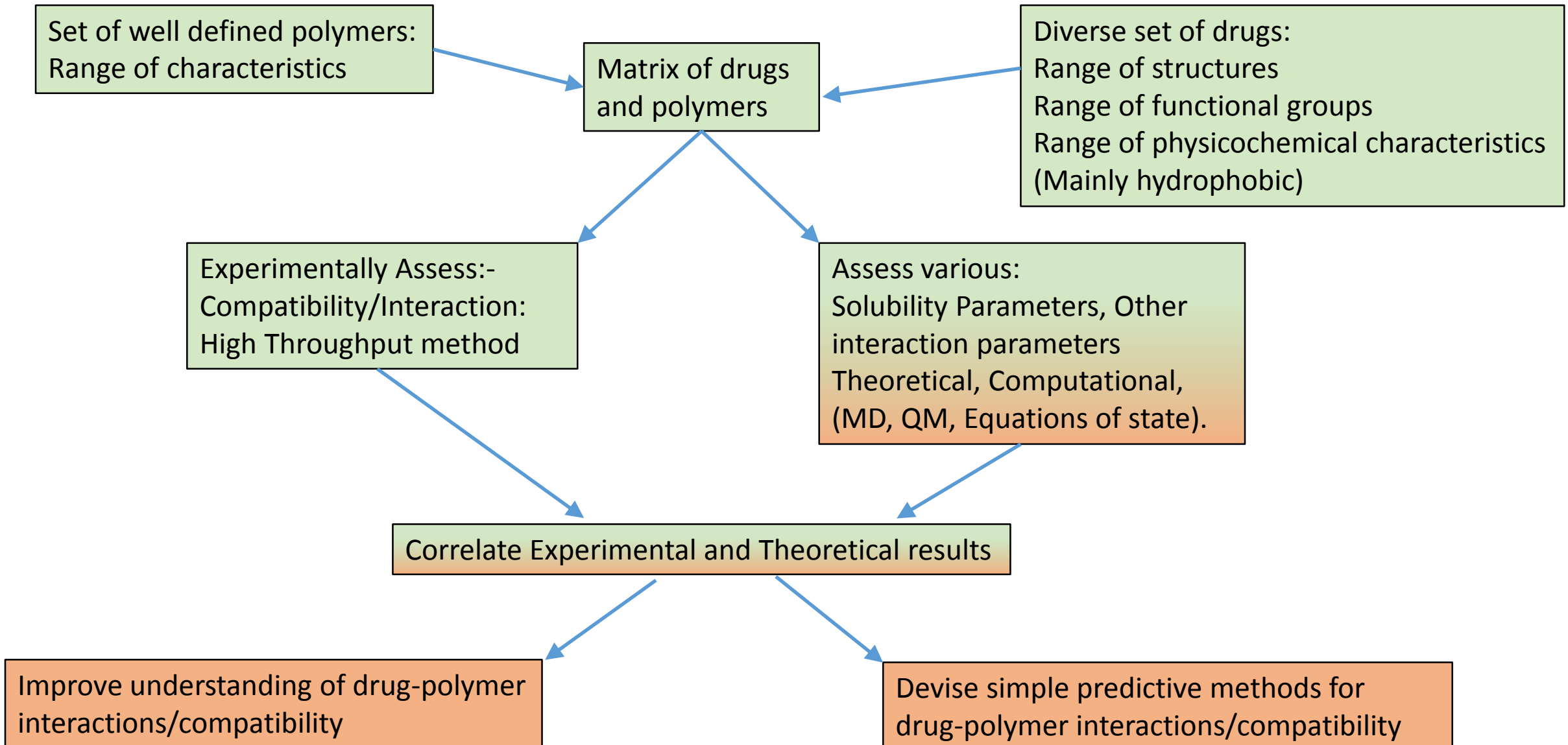
The University of  
**Nottingham**



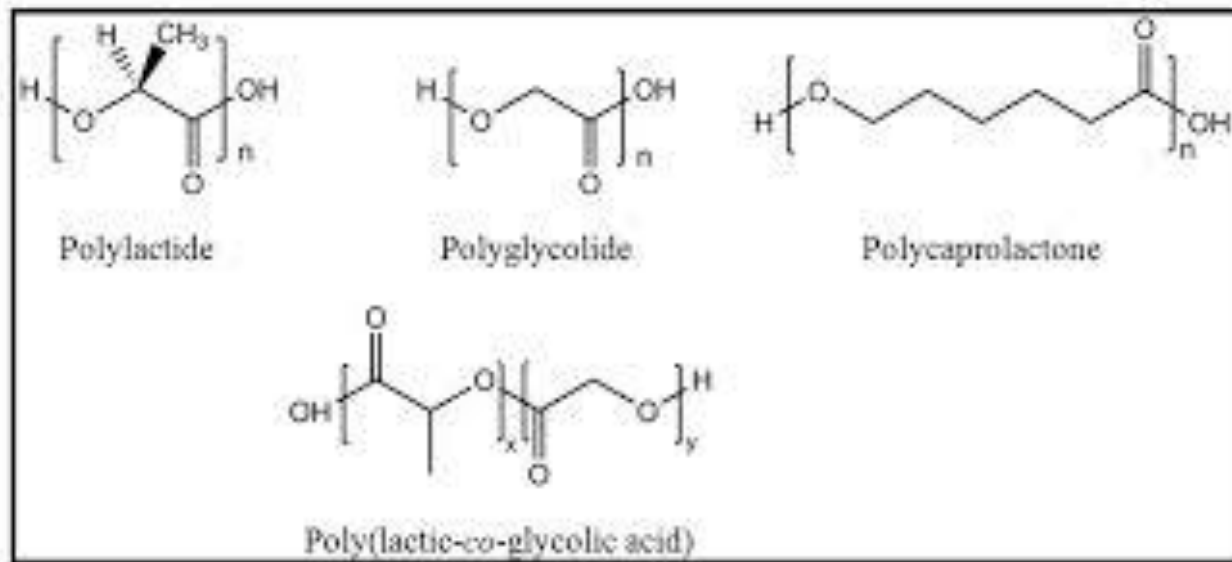
# Project Objectives and Progress



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## Most common synthetic biodegradable polymers: Pros and **cons**



## Advantages

- Hydrolytically and enzymatically biodegradable;
- Biocompatible;
- FDA approved;
- Low cost;
- Easy to synthesise

## Crucial limitations for Drug Delivery

Lack of chemical functionality for conjugation

Lack of compatibility with drugs and biomolecules

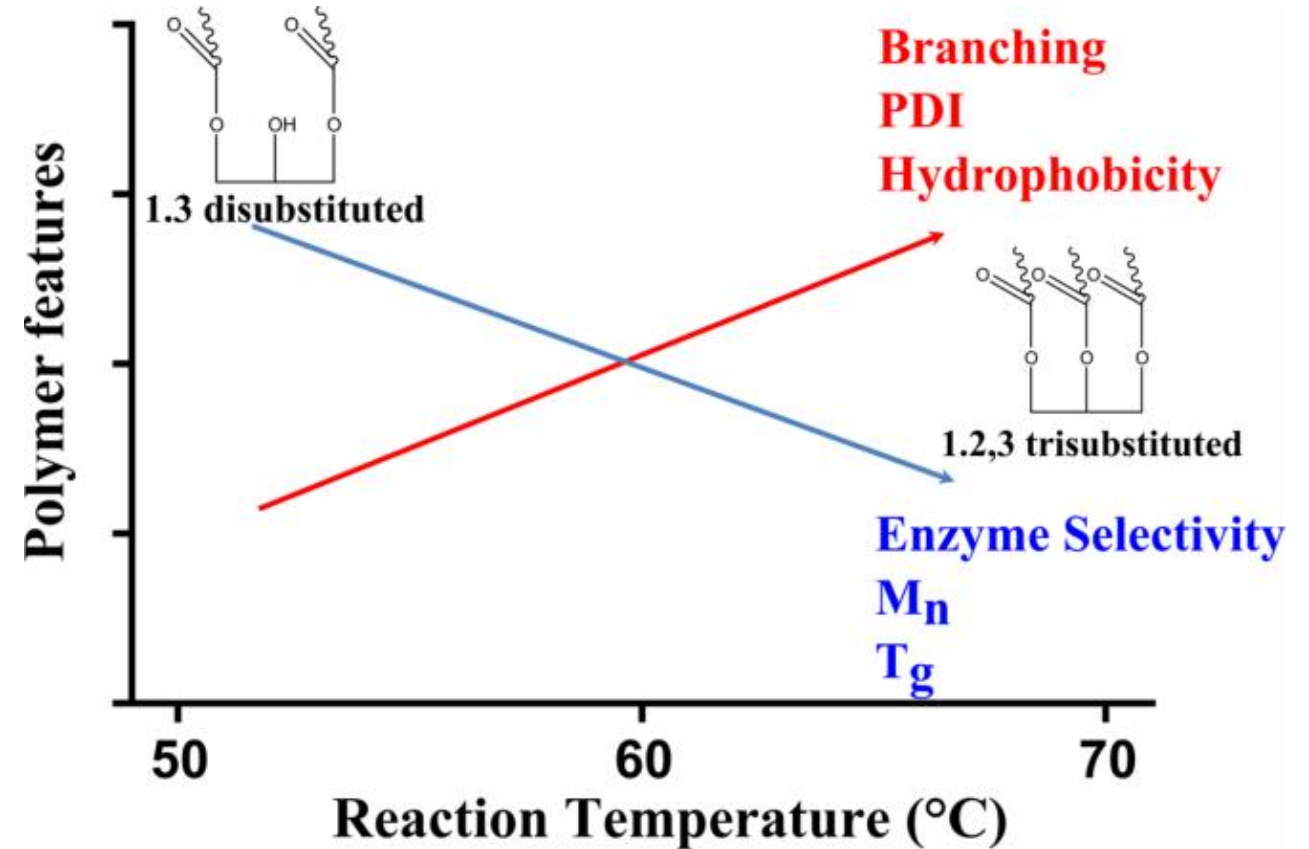
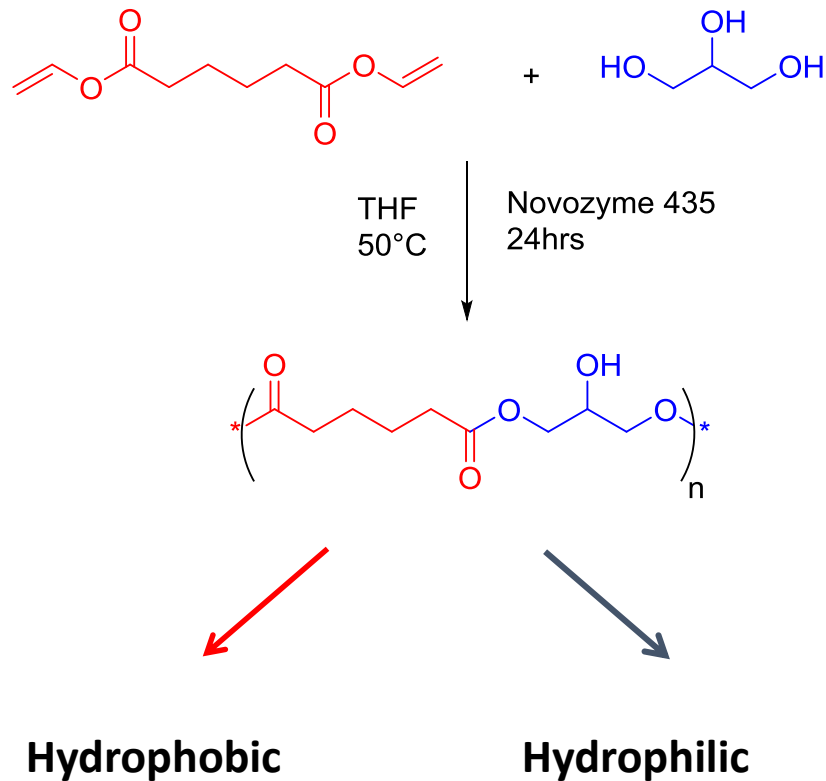
Enzymatic  
polymerization is  
Game-changing



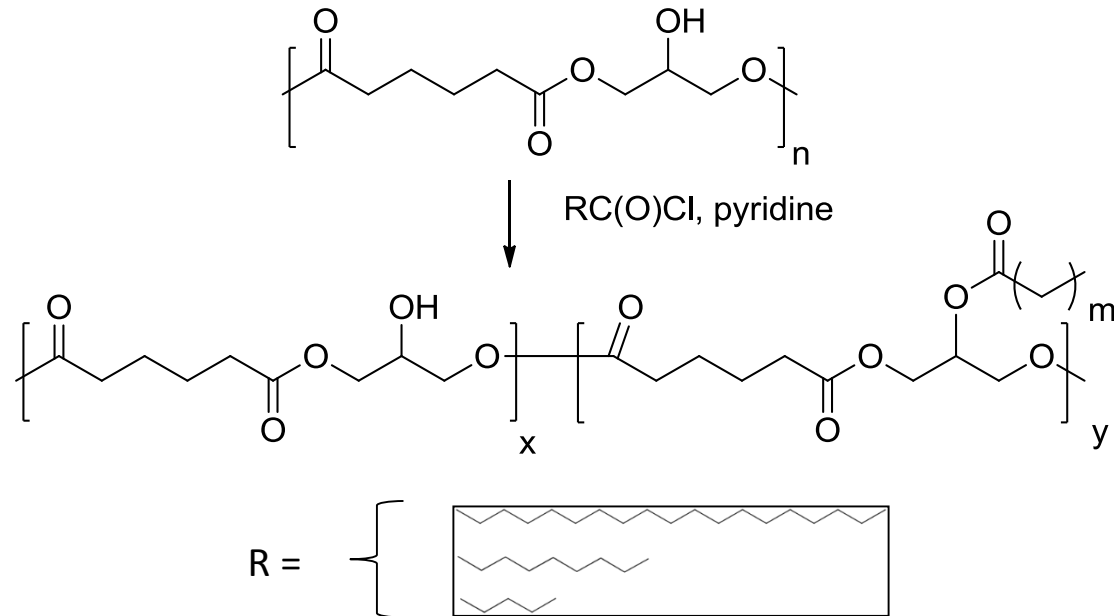
Huang, M.-H.; Li, S.; Hutmacher, D. W.;  
Coudane, J.; Vert, M.. *Journal of Applied  
Polymer Science* **2006**, *102*, 1681-1687.

# Poly(Glycerol Adipate) and derivatives: synthesis and characterization

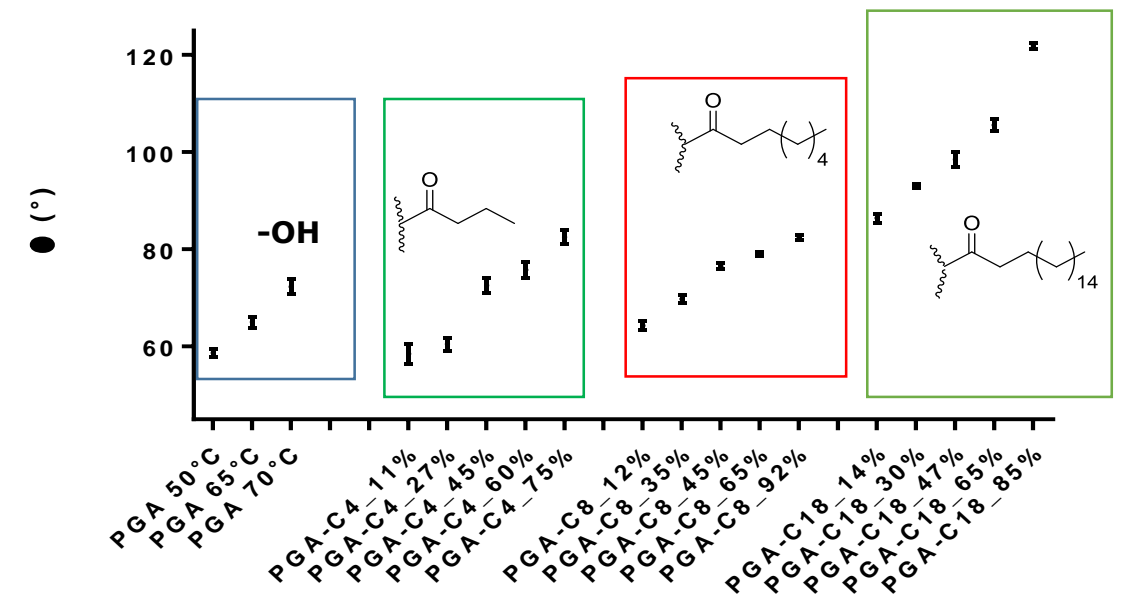
## Polymer backbone synthesis



## Acyl derivatives – Physicochemical properties



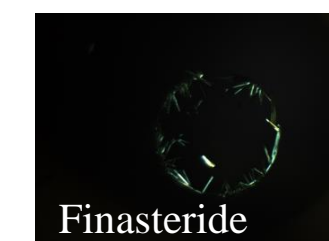
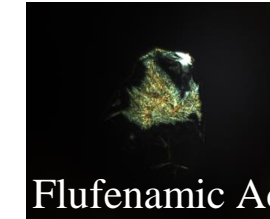
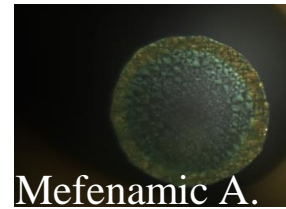
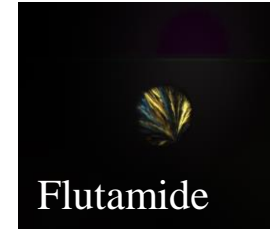
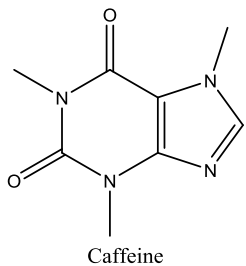
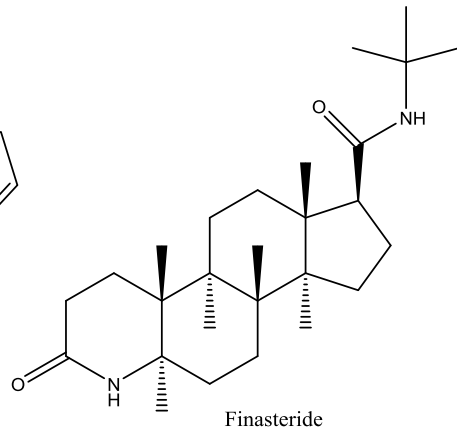
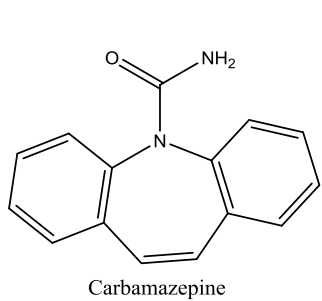
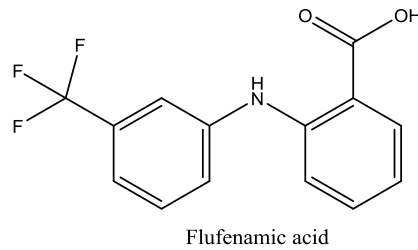
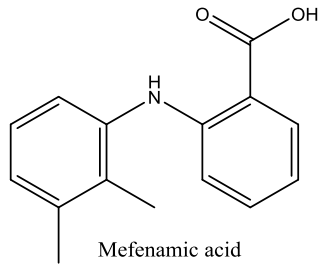
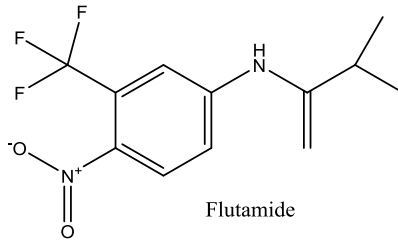
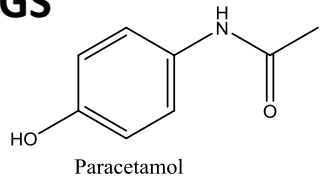
PGC18 =  
Semicrystalline  
polymers



All PGA acyl derivatives prepared from the same batch of PGA  
All Tg < 0°C so in liquid state

# Differing Drug structures: GFA Class I

## DRUGS



## Glass Forming Ability Classification System

Class I Crystal forming drugs

Class II Weakly glass forming drugs

Class III Strongly glass forming drugs

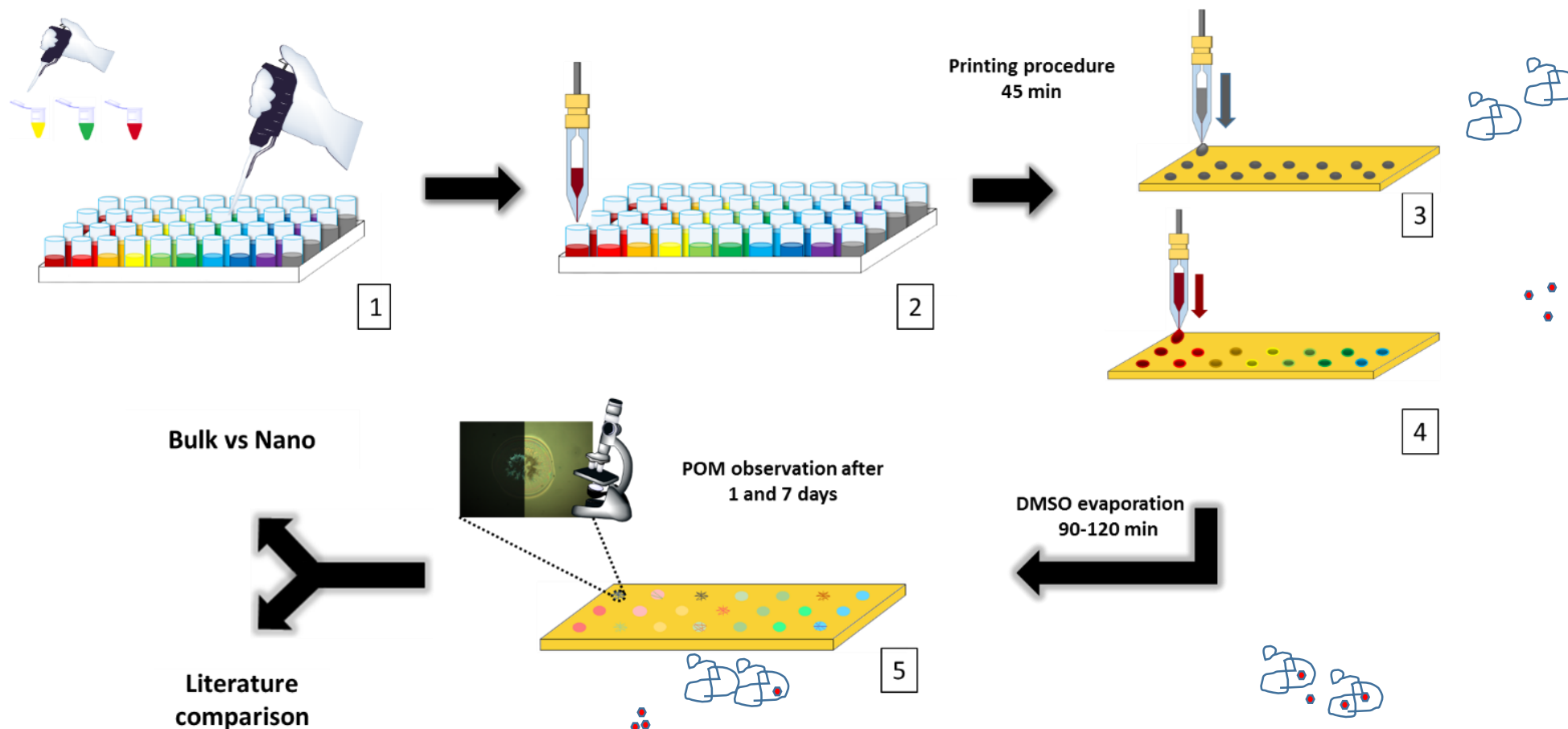
Class 1 drugs chosen:

- Easily detected by POM
- Difficult to stabilise with polymers

J. A. Baird, B. Van Eerdenbrugh and L. S. Taylor, *J. Pharm. Sci.*, 2010, **99**, 3787–3806.

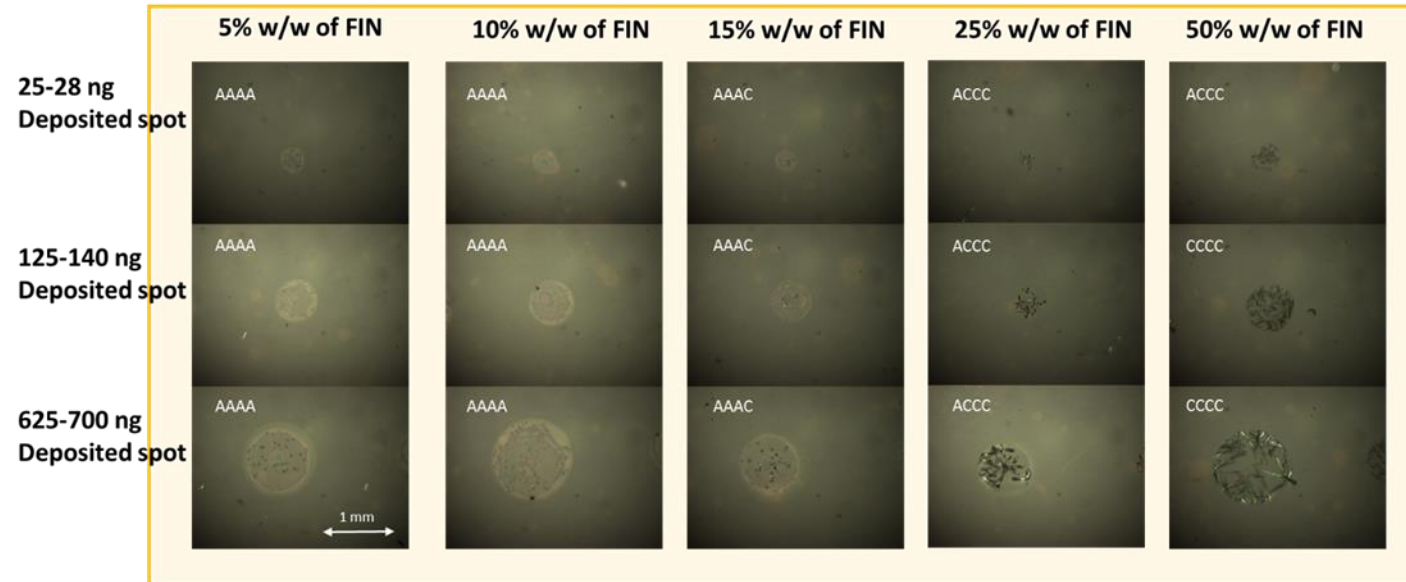
# High Throughput Screening

## Printing and assessing polymer drug mixtures



# High Throughput Screening

## Spot sizes and drug Polymer ratios



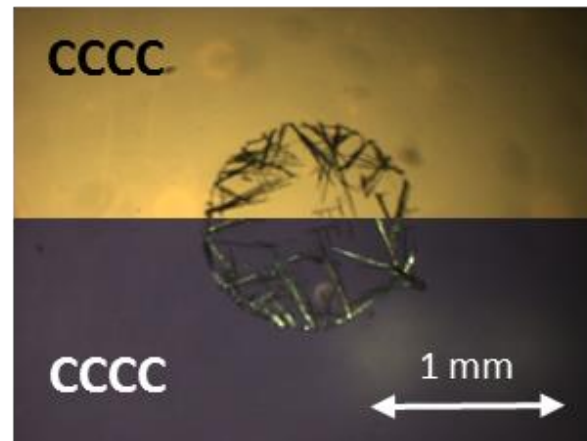
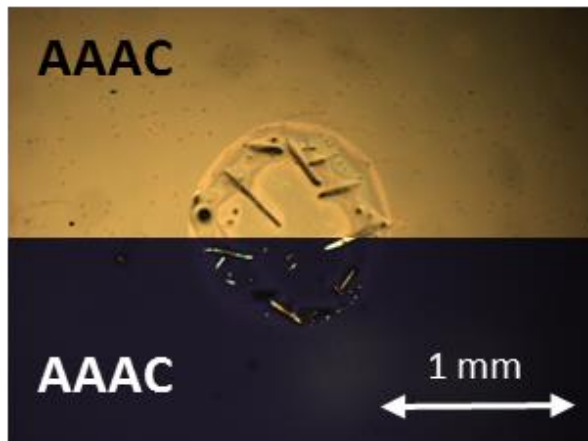
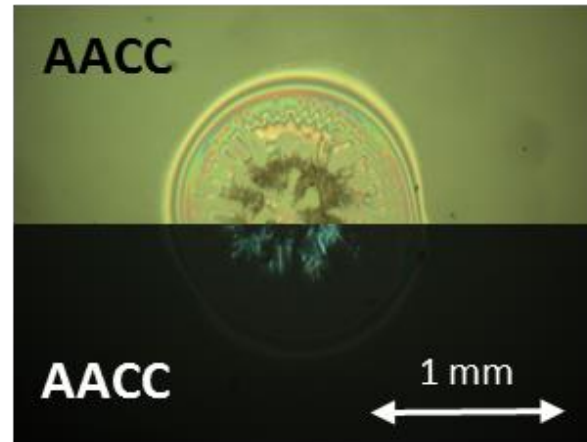
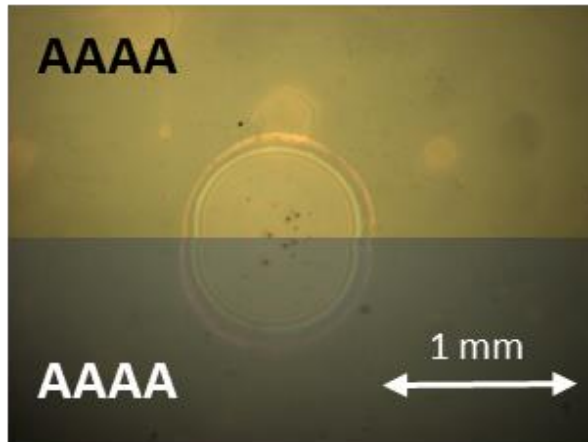
An array section with the cross polarized filters in place for Finasteride-PVPVA spots at different drug to polymer ratios after 7 days from solvent evaporation.

In each row there is the same amount of printed materials (25-28ng top row, 125-140ng center and 625-700ng bottom row) and in each column the same drug/polymer ratio.

Crystallisation dependent on both amount of material and drug polymer ratio. Largest spot size corresponds to behaviour of bulk material

# High Throughput Screening

## Amorphicity Index evaluation

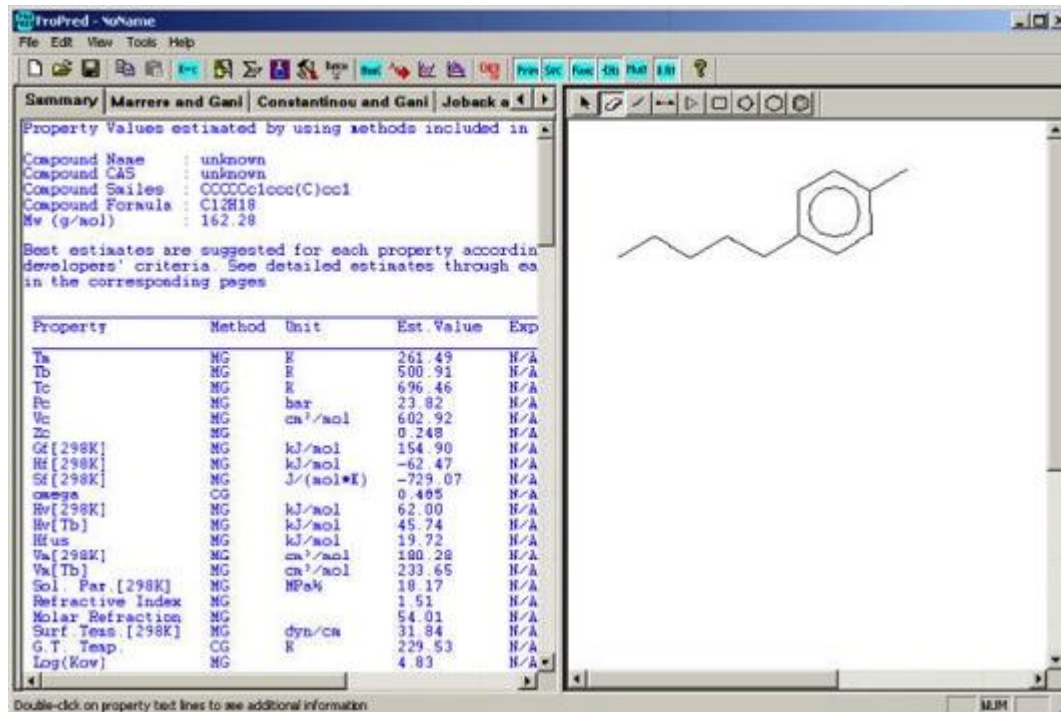


$AI\% = \frac{\text{number of A attributed at each spot (assigned by POM)}}{\text{total number of A}} \times 100$

Over a range of different drug:polymer ratios (5, 10, 15, 25, 50 % w/w), at 1 day and 7 days time points

# Methods for determination of Solubility parameters

## 1. ProPred Group contribution method (Hildebrand)



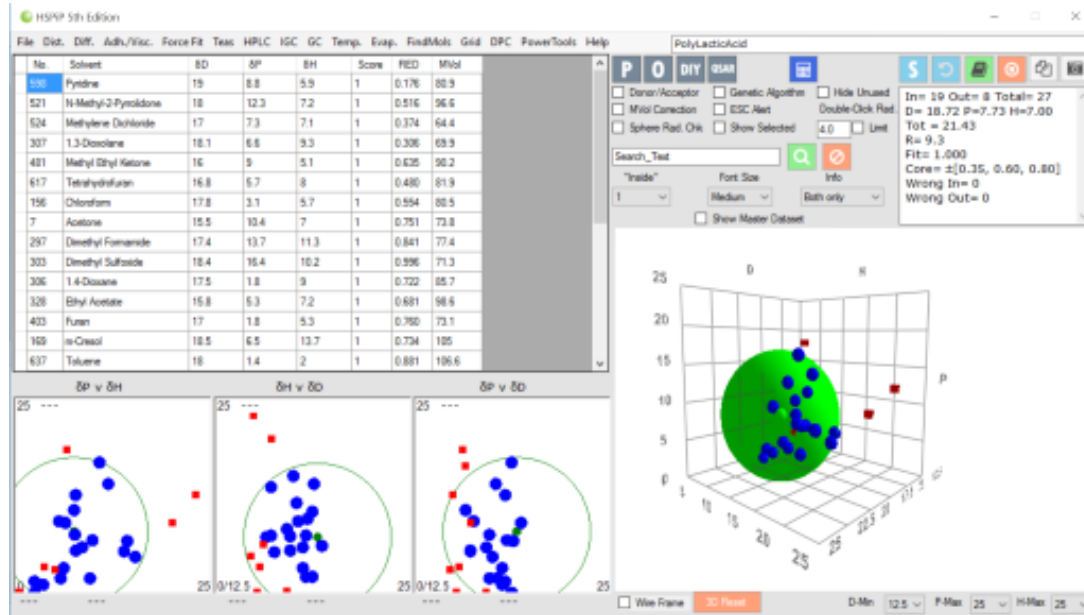
The screenshot shows the ProPred software interface. The left pane displays property values estimated by the Marrero and Gani method. The right pane shows the chemical structure of the compound, which is 1-(4-methylphenyl)hexane.

Property	Method	Unit	Est. Value	Exp
Ta	MG	K	261.49	N/A
Tb	MG	K	500.91	N/A
Tc	MG	K	696.46	N/A
Pc	MG	bar	23.82	N/A
Vc	MG	cm <sup>3</sup> /mol	602.92	N/A
Zc	MG		0.248	N/A
Gf[298K]	MG	kJ/mol	154.90	N/A
Hf[298K]	MG	kJ/mol	-62.47	N/A
Sf[298K]	MG	J/(mol*K)	-729.07	N/A
omega	CG		0.485	N/A
Hv[298K]	MG	kJ/mol	62.00	N/A
Hv[Tb]	MG	kJ/mol	45.74	N/A
Hfus	MG	kJ/mol	19.72	N/A
Va[298K]	MG	cm <sup>3</sup> /mol	180.28	N/A
Va[Tb]	MG	cm <sup>3</sup> /mol	233.65	N/A
Sol. Par. [298K]	MG	MPa%	18.17	N/A
Refractive Index	MG		1.51	N/A
Molar Refraction	MG		54.01	N/A
Surf. Tens. [298K]	MG	dyn/cm	31.84	N/A
G.T. Teap.	CG	K	229.53	N/A
Log(Kow)	MG		4.83	N/A

The ProPred tool in the ICAS suite of software was used for calculation of Hildebrand solubility parameters. Parameterised from a large group of small organic molecules

1. J. Marrero & R. Gani, 2001, Fluid Phase Equilibria, pp. 183-208
2. [www.capec.kt.dtu.dk/Software/ICAS-and-its-Tools](http://www.capec.kt.dtu.dk/Software/ICAS-and-its-Tools)

## 2. HSPiP (Hansen Group contribution method)



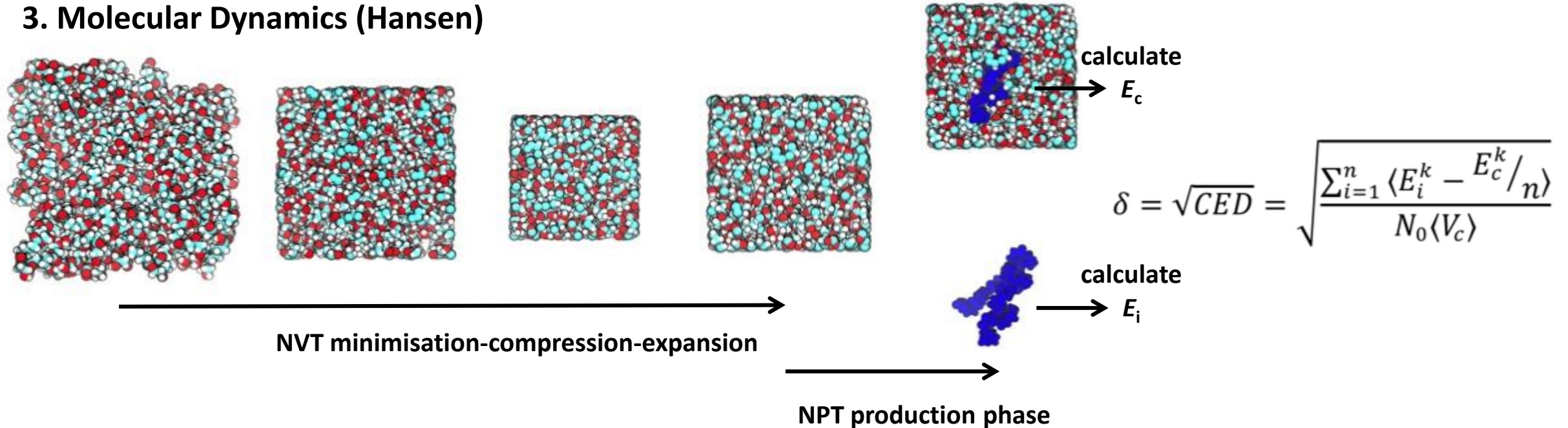
Hansen Solubility Parameters are comprised of partial cohesive energy density components for dispersion,  $\delta_d$ , polarity,  $\delta_p$ , and hydrogen bonding,  $\delta_h$ . These are combined into the Hansen radius,  $R_a$ , using the relation:

$$R_a^2 = 4(\delta_{d1} - \delta_{d2})^2 + (\delta_{p1} - \delta_{p2})^2 + (\delta_{h1} - \delta_{h2})^2$$

The HSPiP software was used to calculate the Hansen Solubility Parameters (HSPs) by the Yamamoto-MB method.

1. Hansen Solubility Parameters: A User's Handbook, 2007, 2<sup>nd</sup> ed, CRC Press, Inc., Boca Raton: FL
2. [hansen-solubility.com](http://hansen-solubility.com)

## 3. Molecular Dynamics (Hansen)



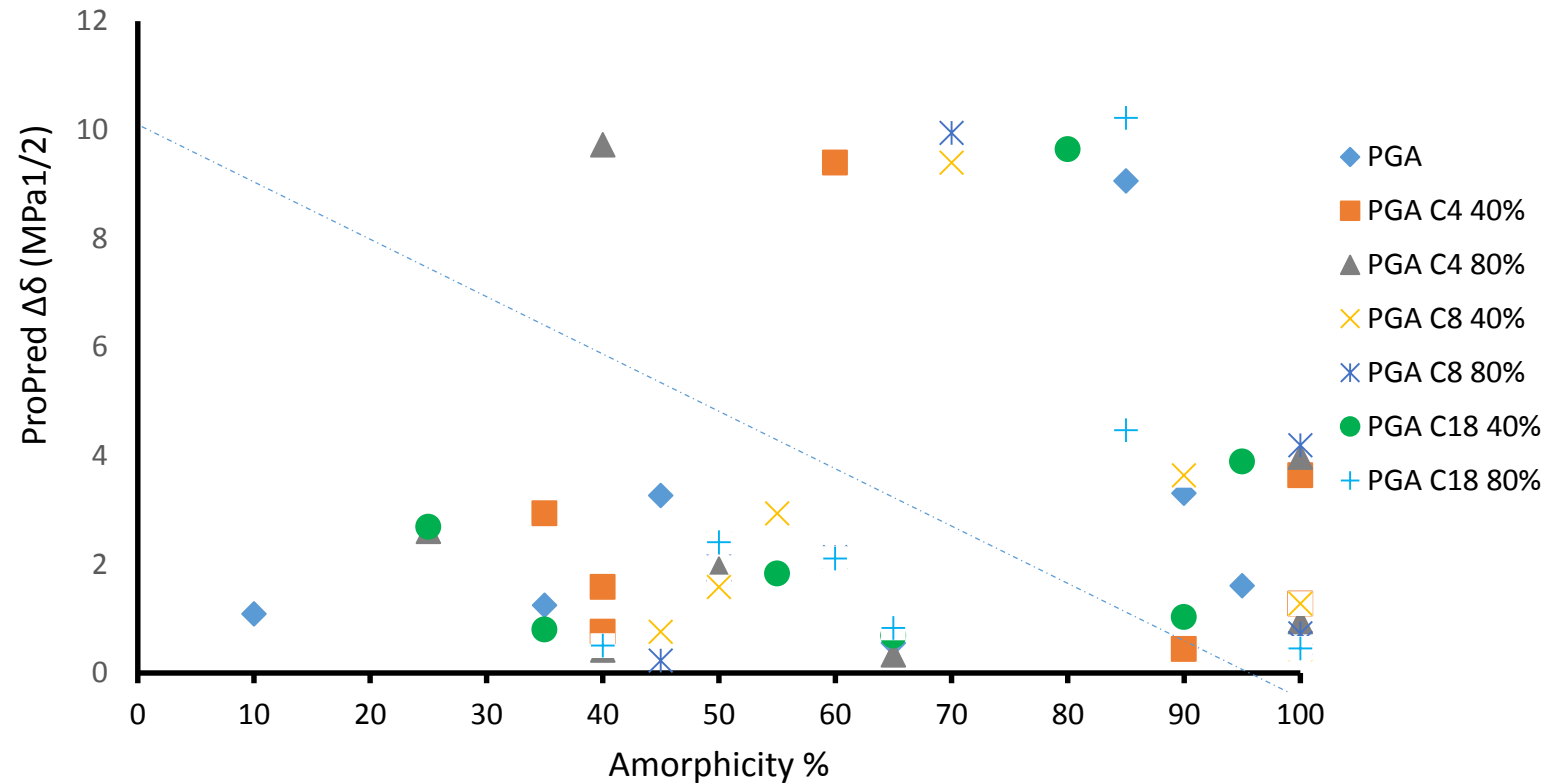
All simulations and analysis of the drug, polymer and drug-polymer systems were performed in GROMACS using parameters from the CHARMM-36 force field[1,2]. Hansen solubility parameters have been calculated from MD simulations following the methodology as described by Belmares *et al.*[3].

[Charmm does not include an explicit term for hydrogen bonding, this being treated implicitly within the electrostatics term; therefore the Hansen parameters from MD only include  $\delta_{elec}$  and  $\delta_{disp}$ .]

1. [www.gromacs.org](http://www.gromacs.org); 2. K. Vanommeslaeghe et al., 2010, J. Comput. Chem. 31, pp. 671-690

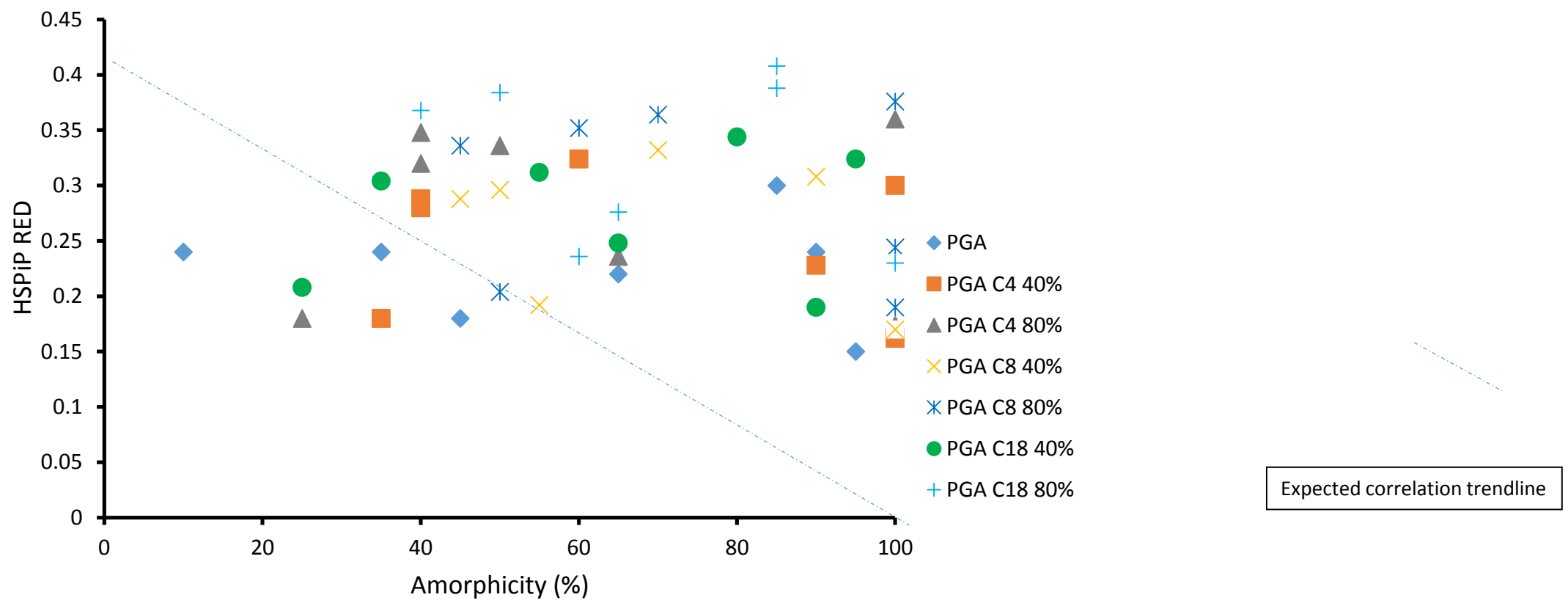
3. M Belmares *et al.*, 2004, J. Comput. Chem. 25, pp. 1814-1826.

Correlation of Hildebrand Solubility Parameter (calculated by the group contribution method) versus Amorphicity Index as measure of Drug Polymer Compatibility

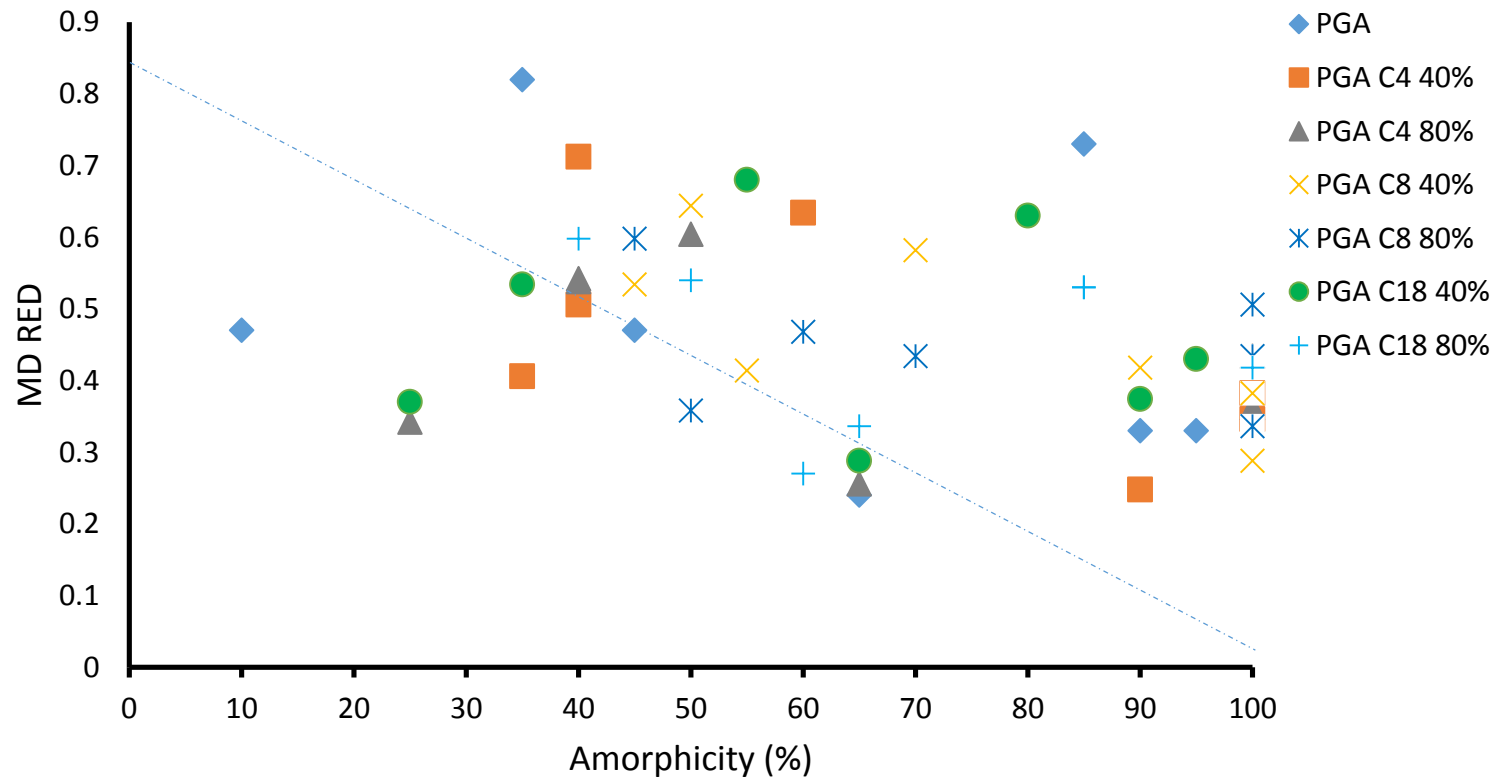


Expected correlation trendline

Correlation of Hansen Solubility Parameters (Calculated from HSPiP) versus Amorphicity Index as measure of Drug Polymer Compatibility



Correlation of Hansen Solubility Parameters (calculated from molecular dynamics simulations) versus Amorphicity Index as measure of Drug Polymer Compatibility



Expected correlation trendline

7 polymers in molecular dispersion with 7 drugs were assessed for Amorphicity (49 points)  
Solubility parameters were calculated by 3 different methods

There was no apparent correlation between amorphicity and :

- The **Hildebrand parameter** as estimated using the ProPred tool in the ICAS software suite.
- The **Hansen RED parameter** as estimated by a **Group Contribution** method using the HSPiP programme.
- The **Hansen parameter** as estimated using a **Molecular Dynamics** method (Belmares et al).
  
- These methods should have yielded an increasingly accurate estimate of the solubility parameters, but showed no obvious improvement in correlation.
- Polymer structure entropy may be an additional factor influencing drug-polymer compatibility. However, the polymers had a high level of similarity despite the differences in physicochemical properties.
  
- The in silico determined solubility parameters are not predictive for polymer dispersions.
- Are there other areas of pharmaceuticals and drug delivery for which the prediction of solubility parameters do not correlate to experimental data?
- Is there a fundamental flaw in the theory, or in the predictive power of in-silico generated solubility parameters?

# Acknowledgements



The University of  
**Nottingham**

## Investigators

### University of Nottingham

Alexander Cameron	Polymer Chemistry
Charlie Laughton	Computational Modelling
Jonathan Burley	Physical chemistry, HTS

### Research Fellows

Vincenzo Taresco	Polymer chemistry, HTS
Eleanor Turpin	Solubility Parameters, Computational Modelling

### Astra Zeneca

Jonathan Booth	Formulation of poorly soluble APIs
Kevin Treacher	Polymer physical chemistry
Jim McCabe	Solid state interactions
David Buttar	Computational modelling
Simone Tomasi	Computational modelling

The EPSRC logo, consisting of the letters 'EPSRC' in a bold, purple, sans-serif font, with a horizontal line above and below the text.

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